



575 STATE FAIR BLVD.
SOLVAY, NY 13209

Certificate of Test

Cert Date: 09/04/19



IRMEC 17025:2017
Certificate No: 4N18.01
Chemical Testing

S O FRY STEEL COMPANY
L 13325 MOLETTE ST
D SANTA FE SPRINGS, CA 90670
T O

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I 13325 MOLETTE ST
P SANTA FE SPRINGS, CA 90670
T O

CIL ORDER NO.
P5-11378-9-01
HEAT NO.
A13714

A13714
CIL INSIDE SALES REP.
L HINMAN

SHIPPED FROM
SOLVAY, NY USA

CUSTOMER P.O.
49653-19/S68560

CUSTOMER PART NO.
S68560

QUANTITY SHIPPED 2150 LBS. 1 BDL

ALL MELTING DONE IN USA.

DESCRIPTION OF MATERIAL

SIZE

CRU 422 CGA 2.750 RD
AMS-5655-E (CAPABLE OF) ASTM-A565-10 (GRADE 616) DOD-F-24669/7-7 (CHEM ONLY)
GE B50A125E-B (CAPABLE OF) GE B50A951A1-A (CAPABLE OF) UNS S42200

CHEMICAL ANALYSIS *

C	MN	P	S	SI	NI	CR	V	W	MO	CO	CU	AL
.220	.68	.015	.007	.30	.93	12.12	.23	.96	.99	.04	.14	.001

SN N TI CB
.0010 .049 .001 .021

AS SHIPPED PROPERTIES

HARDNESS
BHN 235/240
DECARB ACCEPTABLE

OCT 23 2019

By Flentke

HEAT CHARACTERISTICS

CHARPY V NOTCH AT ROOM TEMP 16.9-18.3-17.0 = 17.4 AVG FT LBS

HT CAPABILITY TENSILES AFTER 1900 DEG. F. OIL QUENCHED THEN TEMPERED AT
1200 DEG. F. 2 HRS AIR:

HARDNESS TENSILE PSI 165,100
BHN 333 YLD. 2%PSI 135,320
%ELONG4D 13.3
RED/AREA% 46.3

FRY STEEL CO. CERTIFIES THAT THIS IS
A TRUE COPY OF THE ORIGINAL MILL TEST
REPCRT NOW ON FILE
RECEIVED AND INSPECTED

MACRO TEST
ACCEPTABLE

FERRITE
<1%

SEP 09 2019

AS SHIPPED MATERIAL CONDITION

STRESS RUPTURE AT 1200 DEG. F. 26,000 PSI - 25 HRS - NO RUPTURE.

By Chip Bandalos
CHIP BANDALOS - Q.C. MANAGER

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William P. Mastroe